



## **BULLDOG® Waterborne Adhesion Promoter Plus**

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QWB200

(Quart)



**BULLDOG® Waterborne Adhesion Promoter Plus** is designed to promote paint adhesion to uncoated automotive plastic surfaces, to eliminate the need for a primer/sealer, and to reduce the amount of basecoat needed.

- \*Excellent Adhesion to uncoated plastic surfaces
- \*Single-component, ready to spray
- \*Works on all automotive plastics
- \*Shade Adjustable

**Compatible Coatings:** All water-based basecoat systems and solvent-based two-component primer/sealers.

**Compatible Surfaces:** All common automotive plastic substrates.

### **DIRECTIONS FOR USE**

Carefully read the entire product label and all precautions on the SDS before using this product. Proper preparation is critical to the success of all repairs. For best results, use a surface cleaner such as **BULLDOG® Abrasive Prep & Clean**. Follow these steps to achieve maximum performance.

- 1) Set booth temperature to 85° - 90°F.
- 2) Tack the clean surface thoroughly with a clean tack cloth. Do not press tack cloth firmly against surface, as tack material may transfer to bumper and cause defects.
- 3) Shake *gently* and filter before use. Apply a single, medium closed coat of BULLDOG® Waterborne Adhesion Promoter Plus over entire surface. No mixing or



dilution is required. A properly applied film should appear uniform, continuous and free of any voids.

- 4) Allow 10-15 minutes to dry, or when tack free. Use of drying equipment will shorten dry time. Dry times vary depending on temperature, humidity and air flow.
- 5) Proceed with normal basecoat/clearcoat finishing process, per manufacturer's instructions.

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**Recommended Gun Setup:** HVLP Tip Size 1.2mm – 1.4mm

**Dry Times:** 10 – 15 minutes (or when tack free)  
\*\*Dry times vary depending on temperature, humidity and air flow.

**Scratch Fill:** 400 – 500 grit

**Film Thickness (Dry):** 0.4 - 0.6 mils

**Equipment:** Do not allow BULLDOG® Waterborne Adhesion Promoter Plus to dry in equipment.

**Note:** BULLDOG® Waterborne Adhesion Promoter Plus has a 24-hour open time. If the part is left longer than 24 hours, tack, and apply 1 even light coat of BULLDOG® Waterborne Adhesion Promoter Plus before applying the next coating.

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### **DIRECTIONS FOR USE – SPOT REPAIR**

Carefully read the entire product label and all precautions on the SDS before using this product. Proper preparation is critical to the success of all repairs. For best results, use a surface cleaner such as **BULLDOG® Abrasive Prep & Clean**. Follow these steps to achieve maximum performance.

- 1) Set booth temperature to 85° - 90°F.
- 2) Tack the clean surface thoroughly with a clean tack cloth. Do not press tack cloth firmly against surface, as tack material may transfer to bumper and cause defects.
- 3) Shake *gently* and filter before use. Apply a single, medium closed coat of BULLDOG® Waterborne Adhesion Promoter Plus over repair area. No mixing or dilution is required. A properly applied film should appear uniform, continuous and free of any voids.
- 4) Allow 10-15 minutes to dry, or when tack free. Dry times vary depending on temperature, humidity and air flow.



- 5) Blending will allow the dry spray from waterborne basecoats to melt in and prevent mottling of pearl/metallic waterborne basecoats.
  - 6) Proceed with normal basecoat/clearcoat finishing process per manufacturer's instructions.
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**Additional Notes:**

- Do not mix with any solvent-based coatings or low VOC coatings.
- Do not use directly under any solvent based coatings.
- Do not allow to freeze as product that has frozen previously will not be in solution and will not pass through a filter.
- Do not pour used product back into the original container as this will cause contamination.
- To adjust shade, please tint up to 10% with a 100% water-based basecoat toner. Always test a small amount before mixing fully, as some water-based systems are not water-soluble.





## BULLDOG® Waterborne Adhesion Promoter Plus

<b>QWB200</b>	
<b>Appearance</b>	Liquid, milky white, mobile
<b>Flash Point</b>	None
<b>CPSC Flammability Classification</b>	Non-Flammable
<b>Density</b>	8.84 lbs/gal
<b>VOC Category</b>	Adhesion Promoter
<b>Max VOC Content</b>	540 g/L
<b>VOC Content</b>	31 g/L = 2.9% = 0.26 lbs/gal
<b>Storage</b>	Store between 40°F and 95°F, in the original container. Do not allow to freeze.
<b>Shelf Life</b>	Two years from date of manufacture in an unopened container. Once open, use within 6 months.
<b>DOT</b>	Paint - Not Regulated
<b>Proposition 65</b>	 This product can expose you to chemicals including Ethylene Glycol and N-Methylpyrrolidone, which are known to the State of California to cause birth defects or other reproductive harm. For more information, go to <a href="http://www.p65warnings.ca.gov">www.p65warnings.ca.gov</a> .

### ORDERING INFORMATION

Product	Size	Pack	Unit Wt	UPC Code	Pallet Qty
QWB200	QT	6	2.31	0 30192 01200 0	600

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 P.O. Box 1879  
 Memphis, TN 38101  
 800.238.2672  
[www.kleanstripauto.com](http://www.kleanstripauto.com)

